

**Form for your inquiry/order for single flute gundrills**



Inquiry     Order    No.: \_\_\_\_\_

**FAX to +49-(0)-7121-83525**

**Tool type**

- with solid carbide drill head (Type 100)
- in solid carbide version (Type 110)
- drill head with inserted carbide bearing pads (Type 120)

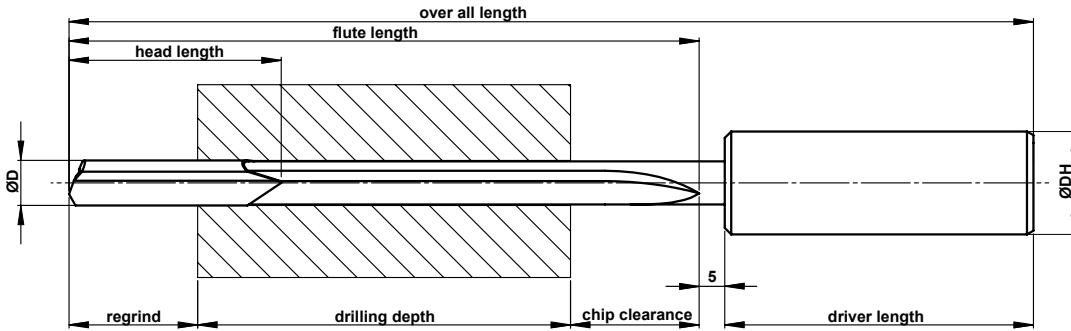
**Coating**

- yes    Coating type: \_\_\_\_\_
- no

**Driver**

- Driver no. \_\_\_\_\_
- without  Special driver as per drawing

**Tool dimensions**



**Nose Grinds**

- Standard nose grind see brochure
- Special nose grind as per drawing

please fill in

**Calculation of Tool length [mm]**

Drill-Ø	0,9-1,899	1,9-2,499	2,5-3,099	3,1-5,099	5,1-8,099	8,1-18,099	18,1-30,0
Regrind approx.	12	12	14	15	20	30	30
Chip clearance approx.	20	22	25	30	35	55	70

**Consider machine-dependent lost length**

**Information about holes**

- through holes
- blind holes
- angular inlet/outlet as per drawing
- cross holes as per drawing

**Material**

Material no. \_\_\_\_\_ Description \_\_\_\_\_ Hardness \_\_\_\_\_

**Machine**

- Gundrilling machine     workpiece is rotating     both rotate
- Machining center     tool is rotating

**Coolant**

- Deep-hole drilling oil     Emulsion     Atomized spraymist
- Cooling lubricant \_\_\_\_\_ coolant pressure \_\_\_\_\_ bar

**Quantity**

\_\_\_\_\_ piece(s)

**Delivery date**

week \_\_\_\_\_

**Customer data**

Customer \_\_\_\_\_

Address \_\_\_\_\_

Phone/Fax \_\_\_\_\_

Contact \_\_\_\_\_

Date/Signature \_\_\_\_\_

**Company Stamp:**

**E-Mail** \_\_\_\_\_